

DO NOT SCALE

38 STOCK

1.75

4.00

RAD. OPT. MAX 1.00

55/64 (.8539) DIA. BEFORE SAW CUT

.090 WIDE SAW CUT

1.75

.87

1.75

269A9294

KIT

REVISIONS

SYM

E.O.'S

DESCRIPTION

DRWN

APP'D

DATE

APPROVED

RELEASED FOR PROD.

DATE: 11/12/09 INT: 30

4. BREAK SHARP EDGES.

3. IDENTIFY PER HP8-5 (IMPRESSION STAMP)

2. IRIDITE -3 PER HP 4-57

1. ALL MACHINED SURFACES ²⁵⁰ FINISH

NOTES: UNLESS OTHERWISE SPECIFIED

5 STOCK

SHOP COPY

CLAMP

38x1.75x4.00

2024-T4 ALUM

DIR COMM. (OREGON)

NAME

SIZE

DESCRIPTION

SPECIFICATION

LIST OF MATERIAL

DRWN

PAGLOW

3-16-03

CHK'D

Blair

1/11/03

APP'D

Ngue

4/16/04

APP'D

Ref

11/16/07

APP'D

APP'D

APP'D

APP'D

OVERHAUL TOOL-

269A5174 OIL PUMP

HUGHES TOOL COMPANY

AIRCRAFT DIVISION

CULVER CITY, CALIFORNIA

269A9294

SCALE FULL

CODI 02731

SHEET 1 OF 1

REQD

PART NO.

REQD

PART NO.

ASSEMBLY SHOWN

UNLESS OTHERWISE SPECIFIED

DIMENSIONAL TOLERANCES

3 PLACE DECIMAL ± .010

2 PLACE DECIMAL ± .03

ANGULAR ± 0°30'

DIMENSIONS TO BE MET BEFORE PLATING.

CORNER RADIUS .062 ON C'

BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.

ASSEMBLY OPP.

ASSEMBLY SHOWN

UNLESS OTHERWISE SPECIFIED

DIMENSIONAL TOLERANCES

3 PLACE DECIMAL ± .010

2 PLACE DECIMAL ± .03

ANGULAR ± 0°30'

DIMENSIONS TO BE MET BEFORE PLATING.

CORNER RADIUS .062 ON C'

BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.

APPLY

USED ON

QTY REQD

APPLICATION

DIETERICH-POST CLEARPRINT 1900H-10

VELLUM "B" SIZE 11x17mm 9400 REV. 1-62